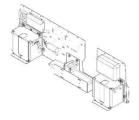
INSTALLATION GUIDE





Dual Energy System ™ Power Unit

The patented DES ™ Power Unit Kit is the first of its kind in that it is 100% DIY without the need to undertake any major body modifications as it bolts into the existing vehicle structure. It requires the use of only a few hand tools following a 'plug & go' wiring design for added ease of installation. The DES ™ Power Unit is powered by the latest lithium technology providing up to 150 amps of continuous discharge & is simultaneously recharged from both solar and alternator using a REDARC™ BCDC1250D In-vehicle Battery Charger; with Bluetooth enabled battery monitoring via a Victron Energy™ Smart Battery Monitor.

The DES ™ Power Unit is positioned neatly behind the rear seats & does not interfere with child restraint anchor points. The unit incorporates an inbuilt jack & jack tool holder & molle bag attachment for additional storage as an optional extra. The DES ™ Power Unit comes with fully fused, multiple amp distribution outlets giving you the added freedom to safely power additional 12V accessories such as Fridge Freezers or camping gear without drawing down on your main start battery.

WARNINGS & SAFETY INSTRUCTIONS

SAVE THESE INSTRUCTIONS – This manual contains IMPORTANT SAFETY INSTRUCTIONS for the Dual Energy System ™ Power Unit

DO NOT OPERATE THE POWER UNIT UNLESS YOU HAVE READ AND UNDERSTOOD THIS MANNUAL AND THE POWER SYSTEM IS INSTALLED AS PER THESE INSTALLATION INSTRUCTIONS.

⚠ WARNING

ENSURE THAT YOUR DES[™] POWER UNIT IS INSTALLED AND OPERATING CORRECTLY: IMPROPERLY INSTALLED POWER UNITS CAN CAUSE DAMAGE TO VEHICLE, DES[™] POWER UNIT AND OR INJUIRES TO OUCPANTS OF THE VEHICLE OR PERSONS WORKING ON ELECTRICALY CHARGE COMPONETS. FOR THIS REASON, IT IS OF UTMOST IMPORTANCE THAT YOUR DES[™] POWER UNIT BE INSTALLED/MAINTAINED BY A QUALIFIED INSTALLER AS PER THE INSTRUCTIONS. ALWAYS CHECK THAT THE POWER UNIT IS SECURE AND PROPERALY MAINTAINED.

⚠ CAUTION

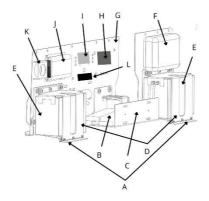
- Ensure that the DES[™] Power Unit is mounted securely in a fixed location. Failure to mount securely may result in dislodgement of heavy materials which may contain potential electrical charge within the vehicles cabin area.
- Ensure that the DES[™] Power Unit in installed inside the vehicle cabin and away from any environmental conditions that may cause damage to electrical components.
- All electrical fuses shall only be replaced by a qualified person. Incorrect installation or fuse amperage selection may cause damage to the DES™ electrical circuits, batteries, wiring cables, 12v appliance and may cause an electrical fire or electrical shock.
- All electrical wiring cables should be protected, secured, or always fastened to eliminate the potential of damaging wiring cables which may cause electrical sparks, fires or shocks.
- Ensure all 12v devices are in good working order before connecting to the DES™ Power Unit and are protected by the correct amperage fuse.
- Ensure all electrical connections are always secured.
- Frequently check that batteries are secured, and all fasteners are in position and tension correctly.

- Ensure all electrical cables are positioned away from heat sources and/or rotating parts.
- Do not exceed electrical output amperage ratings, failure to abide by this
 recommendation may cause damage to the DES™ electrical circuits,
 batteries, wiring cables, 12v appliance and may cause an electrical fire
 or electrical shock.
- Always disconnect batteries power supply when working on DES™
 Power Unit, failure to abide by this recommendation may cause damage
 to the DES™ electrical circuits, batteries, wiring cables, 12v appliance
 and may cause an electrical fire or electrical shock.
- Do not connect devices directly to battery.
- If remote charging batteries with 240v charger, only use lithium approve 240v chargers @ maximum of 50 amps.
- Do not attempt to modify any components of the DES™ Power Unit as this will void warranty of this product and may render this unit dysfunctional.
- Always keep ventilation space between electrical components and rear seat. Do not cover any electrical components as excess heat may build up and cause a fire.

Table of Contents

DES ™ Power Unit Overview	5
Specifications	6
Kit contents	6
Tools required	6
Installation guide	7
Operation	14
Maintenance	14
Frequently Asked Questions	15
Warranty	16
Notes	18

DES ™ Power Unit Overview



Letter	Part description
Α	Battery trays
В	OEM Jack
С	Jack holder
D	Battery clamps
E	Batteries
F	Molle bag (optional)
G	Backing plate
Н	Combi fuse holder
ı	Blade fuse holder
J	DC-DC charger
K	Battery monitor
L	Battery monitor shunt

Specifications

Product	DES ™ Power Unit	
Vehicle	Ford Ranger PX2 & PX3	
	Ford Raptor	
	Mazda BT50 MK2 2011- 2020	
Position	Behind rear car seat	
Battery size	2x 75Ah lithium batteries	
12v Output	2x 50A – 5x 15A	
Solar Input	1x 50A	

Kit Contents

Qtv	Description	
٠٠-)		
1x Backing plate	Mounting plate for electrical charger,	
	battery monitor, blade fuse holder	
2x Battery Trays	Folded bracket to house battery	
2x Battery Clamp	Folded bracket to secure battery	
1x Jack Tool Holder	Houses OEM Jack and tools	
2x Connection	Electrical cables to connect to	
Cables marked A &	vehicles start battery. Main fuse	
B;	panel for ignition power.	
1x blue 50A	Connection for end of Cable A	
Anderson plug		
Mounting fasteners	10x Clip nuts, 10x M8 Bolts, 10x	
	Washers & 10x Spacers to secure	
	backing plate.	
2x Lithium Batteries	75A Lithium batteries	
Installation Guide	Installation instructions, care, and	
	maintenance procedures.	

Tools Required

5mm hex head bit
4mm hex heat bit or Allen key
T-50 star key drive bit
Scissors
8mm ring spanner
Stanley knife
Philips head screwdriver
Drill
Drill bit 8.5mm
Trim removal fork or pointy nose pliers
Marker pen

Installation Guide

Step 1

Disconnect positive terminal from vehicles start battery before step 1

Remove the rear middle seat belt bracket & clasp

Lift the base of the rear seat. Locate the middle seat belt and passenger clasp bracket of the rear middle seat belt. Remove retaining bolt using a T-50 Star key drive bit; also unplugging the electrical socket attached to the middle seat belt clasp bracket. (See Figure 1)

Figure 1



T-50 Star Key drive bit



Remove seat belt and all seat belt clasps from elastic retainers in base of the rear seat.

The middle seat belt lower bracket and all clasps should now be free and away from the rear seat to allow the seat to be removed in later steps.

Step 2

Remove front driver and passenger sills kick trims (see Figure 2)

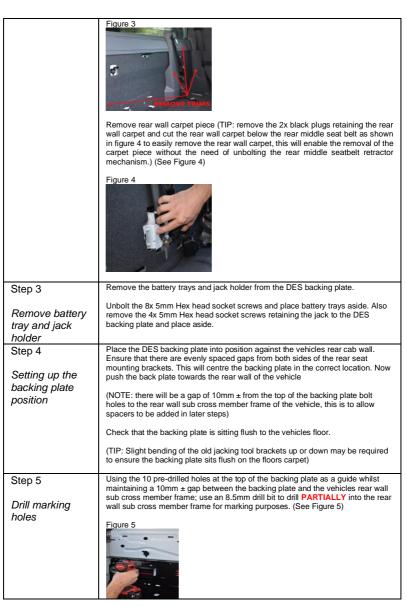
Remove trims and accessories



Remove rear driver and passenger sills kick trims, vehicle's jack and jack tooling; as well as the tooling retaining straps form the rear wall of the vehicle and place askide

Remove rear middle seatbelt rear wall plastic trim (TIP: Lift the top of the middle seat belt trim up to release, then pull the seatbelt cover towards the front of the vehicle)

Remove rear pillar side trims (see Figure 3)



	Remove DES backing plate, safely place aside, and move to the next step
	CAUTION: DO NOT DRILL ALL THE WAY THROUGH THE REAR WALL SUB CROSS MEMBER FRAME, AS YOU WILL BE REMOVING THE BACKING PLATE IN LATER STEPS
Step 6	Remove all 4 rear seat retaining bolts from the rear seat mounting bracket using a T-50 Star key drive bit.
Remove the rear seat	Mounting brackets are located on the floor at the rear of the cab on the drivers & passenger sides. (See Figure 6)
	Figure 6
	Carefully remove the rear seat (may require 2 persons to lift).
Step 7 Complete drilling holes	Complete drilling through pre-marked holes outlined in step 5. (NOTE: Ensure that the holes are evenly spaced from the bottom edge of the predrilled marks to allow clip nuts to be inserted over the hole correctly.) (TIP: Using a small piece of timber inserted behind the intended drill hole area, this will protect the rear wall of the vehicles cab from damage when drilling holes)
	CAUTION: DO NOT OVER DRILL INTO THE REAR WALL OF THE VEHICLES CAB, ONLY DRILL THROUGH THE SUBCROSS MEMBER FRAME IN THE PRE-DRILLED LOCATIONS AS IN STEP 5
	(TIP: Place a drop sheet to catch the drilling swarf for easy cleaning) Vacuum up all drilling swarf after drilling holes.
	Install 10x clip nuts over the drilled holes in the rear wall sub cross member frame. (See figure 7)
	Figure 7
Step 8	Locate rear wall cable grommet inside the vehicle.
Install 12v accessory cables	Now is the time to install the power cables for accessories intended for the external areas of the vehicle. (TIP: If the vehicle has permanently mounted solar panels, this is now the time to
Cantos	install the cables into the vehicle cabin to attach to the Red Anderson plug for solar input on the DES backing plate in later steps) (See figure 8)



CAUTION: ENSURE EXTREME CARE IS TAKEN WHEN CUTTING GROMMET AS TO NOT CUT ANY CABLES IN THIS LOCATION, AS THEY MAY BE LIVE WITH POWER. IT IS HIGHLY RECOMMENDED THAT THE POSITIVE TERMINIAL BE REMOVED FROM THE START BATTERY BEFORE COMPLETING THIS STEP AND UNTIL INSTALLATION IS COMPLETE.

Insert a small slit into the grommet to allow the accessories power cables to pass through; ensuring that any QC connectors/Anderson plugs of the cables stay inside the vehicle for connecting the corresponding QC connectors/Anderson plugs in later steps. (QC connectors/Anderson plugs may not be included in this kit but maybe purchased separately)

Also make sure that QC connector/Ánderson plug ends of the accessory/solar input wires extend from the rear wall cable grommet. This is to allow easy connection with the corresponding QC connector/Anderson plugs fixed to the DES backing plate.

CAUTION: ENSURE CORRECT THICKNESS OF CABLES ARE USED WHEN ATTACHING DES UNIT TO 12-VOLT APPLIANCES/SOLAR DEVICE. ENSURE THE CORRECT AMPERAGE REQUIREMENTS FOR APPLIANCES ARE MET AS WELL AS ADDITIONAL FUSING REQUIREMENTS AS SPECIFIYED BY THE APPLIANCE MANUFACTURER FAILURE TO DO SO MAY CAUSE DAMAGE TO APPLIANCE, DES UNIT AND OR RESULT IN A POTENTIAL FIRE HAZARD. SEEK GUIDANCE FROM THE APPLIANCE MANUFACTURER FOR CORRECT CABLE THICKNESS GUAGE. DO NOT EXCEED THE MAXIMUM AMPERAGE LABLED TO THE ACCESSORY POWER CABLES

Ensure all external cables are adequately protected with convoluted tubing, secured to the vehicle, away from heat sources and rotating parts. Attach all external accessory/solar input wires to intended outlets and or devices. Now repeat the same steps for any internal 12 volt accessory power requirements and secure cables into position.

Step 9

Installing start battery wire

Inside the vehicle's engine bay locate the electrical cable grommet on the passenger's side of the vehicle fire wall. (See figure 9)



Insert a 15cm slit into the located rubber boot. This slit is to allow cable A to be inserted from the vehicle's engine bay into the vehicles cabin. It will neatly run

along the passenger's sill to the DES units backing plate; and connect with the corresponding blue 50A Anderson plug as guided. CAUTION: DO NOT PULL ON THE ANDERSON TERMANALS PINS AT ANY Connect cable A Anderson terminals ends with 50A blue Anderson plug housing supplied. Ensure Anderson terminal plugs click into their correct position aligning with the positive + (red cable) and negative - (black cable) locations. (See figure Figure 10 (colour maybe different in picture) Step 10 Install the blue cable marked cable B. Run cable B along the driver's side sill with the black QC connector toward the Installing the rear of the vehicles cabin. vehicles ignition Open the fuse panel cover underneath the steering wheel and remove the 15 power cable Amp mini blade fuse in outlet 36. Place the removed mini blade fuse into the inline mini blade fuse holder on the end of cable B. Connect the inline mini blade fuse holder back into outlet 36. Replace the fuse panel cover. Connect the negative (black cable) end of cable A to the vehicles start battery Step 11 negative terminal block. Connect the Connect the positive (red cable) end of the cable A to the vehicle's positive terminal block. Reconnect the vehicles positive cable to the start battery. vehicles start battery Place the rear wall carpet on a flat surface and mark the flowing measurements Step 12 with a marker pen. Measure in 160mm from the edges and mark at the bottom of the carpet, repeat for the opposite side. Draw straight lines from the marked Cut carpet and measurements up 340mm on each side, join the top of both lines together with a reinstall straight line. (See figure 11) Figure 11 Cut along the marked lines and remove the centre section of the carpet and dispose. Place the carpet piece back into position against the rear wall of the

> Australian Patent No. 2021107121 Australian Design No. 202015879

vehicles cab. **NOTE:** Ensure that the rear middle seat belt stays on the outside of the carpet when reinstalling. On the rear wall carpet, cut out small vertical

openings where the clip nuts B are located to allow bolts to pass through the rear wall carept when attaching the backing plate. Step 13 Place the DES backing plate into position against the rear wall of the vehicle & secure with 10x MB bolts/washers/spacers using the 5mm Hex Head Bit to tighten. MAX TORQUE: 12 NM Note: Ensure all cables connector/plugs are not behind the backing plate. Connect the blue 50Amp Anderson plug with the labelled start battery to the blue 50Amp Anderson plug on cable A. Connect the blue wire on the driver's side black single pin QC connector. Step 14 On the battery tray remove the 6x 4mm Hex screws to remove the battery damp. Install the batteries and jack holder On the battery tray remove the 6x 4mm Hex screws to remove the battery damp. Install the batteries and jack holder On the battery tray remove the 6x 4mm Hex screws to remove the battery damp. Install the batteries and pack tholder On the battery tray remove the 6x 4mm Hex screws to remove the battery damp. Install the batteries on plugs are facing outwards when positioned on the battery tray. Replace the battery large and sighten into position MAX TORQUE: 5 MM. Repeat for the opposite battery tray. Fix both batteries 50 Amp Anderson plugs are facing outwards when positioned on the battery tray. Replace the battery clamp and sighten into position MAX TORQUE: 5 MM. CAUTION: DO NOT CONNECT DES BATTERY CABLES AT THIS STAGE Reinstall the DES jack holder bracket with the previously removed 5mm hex head screws and tighten. Using button head screws, washers, and nuts, reattach the jacking tool webbed straps to the DES jack holder. Weave the tail end of the strap through the botten hole back into the inside of the DES jack holder; then weave tail end through the botten hole back into the inside of the DES jack holder through the botten hole back into the inside of the DES jack holder. Weave the tail end of the strap through the botten hole back into the inside of the DES jack holder through the botten hole back into the i		
secure with 10x M8 bolts/washers/spacers using the 5mm Hex Head Bit to tighten. MAX TORQUE: 12 NM Note: Ensure all cables connector/plugs are not behind the backing plate. Connect the blue 50Amp Anderson plug with the labelled start battery to the blue 50Amp Anderson plug on cable A. Connect the blue wire on the driver's side black single pin QC connector. Step 14 On the battery tray remove the 6x 4mm Hex screws to remove the battery clamp. Install the batteries and jack holder On the battery tray remove the 6x 4mm Hex screws to remove the battery clamp. Install the batteries and jack holder On the battery tray remove the 6x 4mm Hex screws to remove the battery clamp. Install the batteries and jack holder Anderson plugs are facing outwards when positioned on the battery tray. Repait for the opposite battery tray. Fix both batteries to the DES backing plate with the previously removed 5mm Hex Head Socket screws and tighten MAX TORQUE: 10 NM. CAUTION: DO NOT CONNECT DES BATTERY CABLES AT THIS STAGE Reinstall the DES jack holder. Weave the tail end of the strap through the top hole ensuring that the metal D ring ends stay on the inside of the DES jack holder insert the button head screw from inside the DES jack holder through the holder and webbing strap. Place washer and nut on the end of the Screw and tighten. Step 15 Reinstall the rear seat & 4 bolts into rear seat mounting brackets. CAUTION: ENSURE THAT THE SEAT MOUNTING BOLTS ARE CORRECTLY TENSIONED AS PER VEHICLES MANUFACTURERS SPECIFICATIONS. ENSURE NO CABLES ARE PINCHED WHEN REINSTALLING SEAT. Step 16 Connect all remaining connectors/plugs to the correctly corresponding coloured QC connectors/Anderson plugs. CAUTION: THE DES POWER UNIT IS NOW LIVE WITH POWER. Test all powered outlets and or connected devices to ensure they are correctly connected to the DES Power Unit. Set up the battery monitor as per included instructions from the battery monitor is manufacturer. Step 17 Insert foam CAUTION: ENSURE FOAM INSERTS ARE POSITONED AWAY FROM		
Note: Ensure all cables connector/plugs are not behind the backing plate. Connect the blue 50Amp Anderson plug with the labelled start battery to the blue 50Amp Anderson plug on cable A. Connect the blue wire on the driver's side black single pin QC connector. Step 14 Install the Dattery tray remove the 6x 4mm Hex screws to remove the battery clamp. Install the battery into the battery tray taking note that the batteries 50 Amp Anderson plugs are facing outwards when positioned on the battery trays. Replace the battery clamp and tighten into position MAX TORQUE: 10 NM. CAUTION: DO NOT CONNECT DES BATTERY CABLES AT THIS STAGE Reinstall the DES jack holder bracket with the previously removed 5mm Hex head Socket screws and tighten MAX TORQUE: 10 NM. CAUTION: DO NOT CONNECT DES BATTERY CABLES AT THIS STAGE Reinstall the DES jack holder bracket with the previously removed 5mm hex head screws and tighten. Using button head screws, washers, and nuts, reattach the jacking tool webbed straps to the DES jack holder. Weave the tail end of the strap through the top hole ensuring that the metal D ring ends stay on the inside of the DES jack holder through the holder and webbing strap. Place washer and nut on the end of the screw and tighten. Step 15 Reinstall the rear seat & 4 bolts into rear seat mounting brackets. CAUTION: ENSURE THAT THE SEAT MOUNTING BOLTS ARE CORRECTLY TENSIONED AS PER VEHICLES MANUFACTURERS SPECIFICATIONS. ENSURE NO CABLES ARE PINCHED WHEN REINSTALLING SEAT. Step 16 Connect all remaining connectors/plugs to the correctly corresponding coloured QC connectors/Anderson plugs. CAUTION: THE DES POWER UNIT IS NOW LIVE WITH POWER. Test all powered outlets and or connected devices to ensure they are correctly connected to the DES Power Unit. Set up the battery monitor as per included instructions from the battery monitor's manufacturer. Step 17 Insert foam CAUTION: ENSURE FOAM INSERTS ARE POSITONED AWAY FROM ALL SEAT BELT RETRACTORS. TRIMMING MAY BE REQUIRED. Step 18 Reinstall remaining pl	·	secure with 10x M8 bolts/washers/spacers using the 5mm Hex Head Bit to
Connect the blue 50Amp Anderson plug with the labelled start battery to the blue 50Amp Anderson plug on cable A. Connect the blue wire on the driver's side black single pin QC connector. Step 14 On the battery tray remove the 6x 4mm Hex screws to remove the battery clamp. Install the batteries and jack holder Anderson plugs are facing outwards when positioned on the battery clamp. Install the batteries and jack holder CAUTION: DO NOT CONNECT DES BATTERY CABLES AT THIS STAGE Reinstall the DES jack holder bracket with the previously removed 5mm Hex Head Socket screws and tighten. Using button head screws, washers, and nuts, reattach the jacking tool webbed straps to the DES jack holder. Weave the tail end of the strap through the top hole ensuring that the metal D ring ends stay on the inside of the DES jack holder, then weave tail end through the bottom hole back into the inside of the DES jack holder. Insert the button head screw from inside the DES jack holder and webbing strap. Place washer and nut on the end of the screw and tighten. Step 15 Reinstall the rear seat & 4 bolts into rear seat mounting brackets. CAUTION: ENSURE THAT THE SEAT MOUNTING BOLTS ARE CORRECTLY TENSIONED AS PER TENCHED WHEN REINSTALLING SEAT. Step 16 Connect all remaining connectors/plugs to the correctly corresponding coloured QC connectors/Anderson plugs. CAUTION: THE DES POWER UNIT IS NOW LIVE WITH POWER. Test all powered outlets and or connected devices to ensure they are correctly connected to the DES Power Unit. Set up the battery monitor as per included instructions from the battery monitor as another that the carpet matches the contours of the plastic trims when reinstalled. CAUTION: ENSURE FOAM INSERTS ARE POSITONED AWAY FROM ALL SEAT BELT RETRACTORS. TRIMMING MAY BE REQUIRED. Step 18 Reinstall all remining plastic trims in reverse order from step 2 ensuring that all cables and connectors/plugs are neatly tucked away under plastic trims so as not to be seen or exposed to damage.		
SoAmp Anderson plug on cable A. Connect the blue wire on the driver's side black single pin QC connector to the backing plates black single pin QC connector. Step 14 Install the Install the Battery tray remove the 6x 4mm Hex screws to remove the battery clamp. Install the batteries and jack holder Install the battery into the battery tray taking note that the batteries 50 Amp Anderson plugs are facing outwards when positioned on the battery trays. Replace the battery clamp and tighten into position MAX TORQUE: 5 NM. Repeat for the opposite battery tray. Fix both batteries to the DES backing plate with the previously removed 5mm Hex Head Socket screws and tighten MAX TORQUE: 10 NM. CAUTION: DO NOT CONNECT DES BATTERY CABLES AT THIS STAGE Reinstall the DES jack holder bracket with the previously removed 5mm hex head screws and tighten. Using button head screws, washers, and nuts, reattach the jacking tool webbed straps to the DES jack holder. Weave the tail end of the strap through the top hole ensuring that the metal D ring ends stay on the inside of the DES jack holder. Insert the button head screw from inside the DES jack holder through the holder and webbing strap. Place washer and nut on the end of the screw and tighten. Step 15 Reinstall the rear seat & 4 bolts into rear seat mounting brackets. CAUTION: ENSURE THAT THE SEAT MOUNTING BOLTS ARE CORRECTLY TENSIONED AS PER VEHICLES MANUFACTURERS SPECIFICATIONS. ENSURE THAT THE SEAT MOUNTING BOLTS ARE CORRECTLY TENSIONED AS PER VEHICLES MANUFACTURERS SPECIFICATIONS. Step 16 Connect all remaining connectors/plugs to the correctly corresponding coloured QC connectors/Anderson plugs. CAUTION: ENSURE THAT THE SEAT MOUNTING BOLTS ARE correctly connected to the DES Power Unit. Set up the battery monitor as per included instructions from the battery monitor's amunifacturer. Step 17 Insert carpet packing foam into the ends of the rear wall carpet. This will ensure that the carpet matches the contours of the plastic trims when reinstalled. CAUTION: ENSURE	backing plate	Note: Ensure all cables connector/plugs are not behind the backing plate.
Install the battery into the battery tray taking note that the batteries 50 Amp Anderson plugs are facing outwards when positioned on the battery trays. Replace the battery clamp and tighten into position MAX TORQUE: 5 NM. Repeat for the opposite battery tray. Fix both batteries to the DES backing plate with the previously removed 5mm Hex Head Socket screws and tighten MAX TORQUE: 10 NM. CAUTION: DO NOT CONNECT DES BATTERY CABLES AT THIS STAGE Reinstall the DES jack holder bracket with the previously removed 5mm hex head screws and tighten. Using button head screws, washers, and nuts, reattach the jacking tool webbed straps to the DES jack holder. Weave the tail end of the strap through the top hole ensuring that the metal D ring ends stay on the inside of the DES jack holder; then weave tail end through the bottom hole back into the inside of the DES jack holder; then weave tail end through the bottom hole back into the inside of the DES jack holder. Holder and webbing strap. Place washer and nut on the end of the screw and tighten. Step 15 Reinstall the rear seat & 4 bolts into rear seat mounting brackets. CAUTION: ENSURE THAT THE SEAT MOUNTING BOLTS ARE CORRECTLY TENSIONED AS PER VEHICLES MANUFACTURERS SPECIFICATIONS. ENSURE NO CABLES ARE PINCHED WHEN REINSTALLING SEAT. Step 16 Connect all remaining connectors/plugs to the correctly corresponding coloured QC connectors/Anderson plugs. CAUTION: THE DES POWER UNIT IS NOW LIVE WITH POWER. Test all powered outlets and or connected devices to ensure they are correctly connected to the DES Power Unit. Set up the battery monitor as per included instructions from the battery monitor's manufacturer. Step 17 Insert foam CAUTION: ENSURE FOAM INSERTS ARE POSITONED AWAY FROM ALL SEAT BELT RETRACTORS. TRIMMING MAY BE REQUIRED. Reinstall all remining plastic trims in reverse order from step 2 ensuring that all cables and connectors/plugs are neatly tucked away under plastic trims so as not to be seen or exposed to damage.		50Amp Anderson plug on cable A. Connect the blue wire on the driver's side black single pin QC connector to the backing plates black single pin QC
Reinstall the DES jack holder bracket with the previously removed 5mm hex head screws and tighten. Using button head screws, washers, and nuts, reattach the jacking tool webbed straps to the DES jack holder. Weave the tail end of the strap through the top hole ensuring that the metal D ring ends stay on the inside of the DES jack holder; then weave tail end through the bottom hole back into the inside of the DES jack holder through the holder and webbing strap. Place washer and nut on the end of the screw and tighten. Step 15 Reinstall the rear seat & 4 bolts into rear seat mounting brackets. CAUTION: ENSURE THAT THE SEAT MOUNTING BOLTS ARE CORRECTLY TENSIONED AS PER VEHICLES MANUFACTURERS SPECIFICATIONS. ENSURE NO CABLES ARE PINCHED WHEN REINSTALLING SEAT. Step 16 Connect all remaining connectors/plugs to the correctly corresponding coloured QC connectors/Anderson plugs. CAUTION: THE DES POWER UNIT IS NOW LIVE WITH POWER. Test all powered outlets and or connected devices to ensure they are correctly connected to the DES Power Unit. Set up the battery monitor as per included instructions from the battery monitor's manufacturer. Step 17 Insert carpet packing foam into the ends of the rear wall carpet. This will ensure that the carpet matches the contours of the plastic trims when reinstalled. CAUTION: ENSURE FOAM INSERTS ARE POSITONED AWAY FROM ALL SEAT BELT RETRACTORS. TRIMMING MAY BE REQUIRED. Step 18 Reinstall all remining plastic trims in reverse order from step 2 ensuring that all cables and connectors/plugs are neatly tucked away under plastic trims so as not to be seen or exposed to damage.	Install the batteries and	Install the battery into the battery tray taking note that the batteries 50 Amp Anderson plugs are facing outwards when positioned on the battery trays. Replace the battery clamp and tighten into position MAX TORQUE: 5 NM. Repeat for the opposite battery tray. Fix both batteries to the DES backing plate with the previously removed 5mm Hex Head Socket screws and tighten MAX
head screws and tighten. Using button head screws, washers, and nuts, reattach the jacking tool webbed straps to the DES jack holder. Weave the tail end of the strap through the top hole ensuring that the metal D ring ends stay on the inside of the DES jack holder, then weave tail end through the bottom hole back into the inside of the DES jack holder. Insert the button head screw from inside the DES jack holder through the holder and webbing strap. Place washer and nut on the end of the screw and tighten. Step 15 Reinstall the rear seat & 4 bolts into rear seat mounting brackets. CAUTION: ENSURE THAT THE SEAT MOUNTING BOLTS ARE CORRECTLY TENSIONED AS PER VEHICLES MANUFACTURERS SPECIFICATIONS. ENSURE NO CABLES ARE PINCHED WHEN REINSTALLING SEAT. Step 16 Connect all remaining connectors/plugs to the correctly corresponding coloured QC connectors/Anderson plugs. CAUTION: THE DES POWER UNIT IS NOW LIVE WITH POWER. Test all powered outlets and or connected devices to ensure they are correctly connected to the DES Power Unit. Set up the battery monitor as per included instructions from the battery monitor's manufacturer. Step 17 Insert carpet packing foam into the ends of the rear wall carpet. This will ensure that the carpet matches the contours of the plastic trims when reinstalled. Insert foam CAUTION: ENSURE FOAM INSERTS ARE POSITONED AWAY FROM ALL SEAT BELT RETRACTORS. TRIMMING MAY BE REQUIRED. Step 18 Reinstall all remining plastic trims in reverse order from step 2 ensuring that all cables and connectors/plugs are neatly tucked away under plastic trims so as not to be seen or exposed to damage.		CAUTION: DO NOT CONNECT DES BATTERY CABLES AT THIS STAGE
straps to the DES jack holder. Weave the tail end of the strap through the top hole ensuring that the metal D ring ends stay on the inside of the DES jack holder; then weave tail end through the bottom hole back into the inside of the DES jack holder. Insert the button head screw from inside the DES jack holder through the holder and webbing strap. Place washer and nut on the end of the screw and tighten. Step 15 Reinstall the rear seat & 4 bolts into rear seat mounting brackets. CAUTION: ENSURE THAT THE SEAT MOUNTING BOLTS ARE CORRECTLY TENSIONED AS PER VEHICLES MANUFACTURERS SPECIFICATIONS. ENSURE NO CABLES ARE PINCHED WHEN REINSTALLING SEAT. Step 16 Connect all remaining connectors/plugs to the correctly corresponding coloured QC connectors/Anderson plugs. CAUTION: THE DES POWER UNIT IS NOW LIVE WITH POWER. Test all powered outlets and or connected devices to ensure they are correctly connected to the DES Power Unit. Set up the battery monitor as per included instructions from the battery monitor's manufacturer. Step 17 Insert carpet packing foam into the ends of the rear wall carpet. This will ensure that the carpet matches the contours of the plastic trims when reinstalled. Insert foam CAUTION: ENSURE FOAM INSERTS ARE POSITONED AWAY FROM ALL SEAT BELT RETRACTORS. TRIMMING MAY BE REQUIRED. Step 18 Reinstall all remining plastic trims in reverse order from step 2 ensuring that all cables and connectors/plugs are neatly tucked away under plastic trims so as not to be seen or exposed to damage.		
Reinstall the rear seat CAUTION: ENSURE THAT THE SEAT MOUNTING BOLTS ARE CORRECTLY TENSIONED AS PER VEHICLES MANUFACTURERS SPECIFICATIONS. ENSURE NO CABLES ARE PINCHED WHEN REINSTALLING SEAT. Step 16 Connect all remaining connectors/plugs to the correctly corresponding coloured QC connectors/Anderson plugs. CAUTION: THE DES POWER UNIT IS NOW LIVE WITH POWER. Test all powered outlets and or connected devices to ensure they are correctly connected to the DES Power Unit. Set up the battery monitor as per included instructions from the battery monitor's manufacturer. Step 17 Insert carpet packing foam into the ends of the rear wall carpet. This will ensure that the carpet matches the contours of the plastic trims when reinstalled. CAUTION: ENSURE FOAM INSERTS ARE POSITONED AWAY FROM ALL SEAT BELT RETRACTORS. TRIMMING MAY BE REQUIRED. Step 18 Reinstall all remining plastic trims in reverse order from step 2 ensuring that all cables and connectors/plugs are neatly tucked away under plastic trims so as not to be seen or exposed to damage.		straps to the DES jack holder. Weave the tail end of the strap through the top hole ensuring that the metal D ring ends stay on the inside of the DES jack holder; then weave tail end through the bottom hole back into the inside of the DES jack holder. Insert the button head screw from inside the DES jack holder through the holder and webbing strap. Place washer and nut on the end of the
Reinstall the rear seat Step 16 Connect all remaining connectors/plugs to the correctly corresponding coloured QC connectors/Anderson plugs. Caution: The Des Power Unit Is Now Live With Power. Test all powered outlets and or connected devices to ensure they are correctly connected to the DES Power Unit. Set up the battery monitor as per included instructions from the battery monitor's manufacturer. Step 17 Insert carpet packing foam into the ends of the rear wall carpet. This will ensure that the carpet matches the contours of the plastic trims when reinstalled. CAUTION: ENSURE FOAM INSERTS ARE POSITONED AWAY FROM ALL SEAT BELT RETRACTORS. TRIMMING MAY BE REQUIRED. Step 18 Reinstall all remining plastic trims in reverse order from step 2 ensuring that all cables and connectors/plugs are neatly tucked away under plastic trims so as not to be seen or exposed to damage.	Step 15	Reinstall the rear seat & 4 bolts into rear seat mounting brackets.
Connect all remaining connectors/plugs Caution: THE DES POWER UNIT IS NOW LIVE WITH POWER. Test all powered outlets and or connected devices to ensure they are correctly connected to the DES Power Unit. Set up the battery monitor as per included instructions from the battery monitor's manufacturer. Step 17 Insert carpet packing foam into the ends of the rear wall carpet. This will ensure that the carpet matches the contours of the plastic trims when reinstalled. Insert foam Caution: Ensure Foam Inserts are Positioned away From All SEAT Belt retractors. Trimming May Be Required. Step 18 Reinstall all remining plastic trims in reverse order from step 2 ensuring that all cables and connectors/plugs are neatly tucked away under plastic trims so as not to be seen or exposed to damage.		TENSIONED AS PER VEHICLES MANUFACTURERS SPECIFICATIONS.
remaining connectors/plugs Test all powered outlets and or connected devices to ensure they are correctly connected to the DES Power Unit. Set up the battery monitor as per included instructions from the battery monitor's manufacturer. Step 17 Insert carpet packing foam into the ends of the rear wall carpet. This will ensure that the carpet matches the contours of the plastic trims when reinstalled. CAUTION: ENSURE FOAM INSERTS ARE POSITONED AWAY FROM ALL SEAT BELT RETRACTORS. TRIMMING MAY BE REQUIRED. Step 18 Reinstall all remining plastic trims in reverse order from step 2 ensuring that all cables and connectors/plugs are neatly tucked away under plastic trims so as not to be seen or exposed to damage.	Step 16	
Test all powered outlets and or connected devices to ensure they are correctly connected to the DES Power Unit. Set up the battery monitor as per included instructions from the battery monitor's manufacturer. Step 17 Insert carpet packing foam into the ends of the rear wall carpet. This will ensure that the carpet matches the contours of the plastic trims when reinstalled. CAUTION: ENSURE FOAM INSERTS ARE POSITONED AWAY FROM ALL SEAT BELT RETRACTORS. TRIMMING MAY BE REQUIRED. Step 18 Reinstall all remining plastic trims in reverse order from step 2 ensuring that all cables and connectors/plugs are neatly tucked away under plastic trims so as not to be seen or exposed to damage.		CAUTION: THE DES POWER UNIT IS NOW LIVE WITH POWER.
that the carpet matches the contours of the plastic trims when reinstalled. Insert foam CAUTION: ENSURE FOAM INSERTS ARE POSITONED AWAY FROM ALL SEAT BELT RETRACTORS. TRIMMING MAY BE REQUIRED. Step 18 Reinstall all remining plastic trims in reverse order from step 2 ensuring that all cables and connectors/plugs are neatly tucked away under plastic trims so as not to be seen or exposed to damage.	•	connected to the DES Power Unit. Set up the battery monitor as per included
SEAT BELT RETRACTORS. TRIMMING MAY BE REQUIRED. Step 18 Reinstall all remining plastic trims in reverse order from step 2 ensuring that all cables and connectors/plugs are neatly tucked away under plastic trims so as not to be seen or exposed to damage. Reinstall remaining plastic	Step 17	
cables and connectors/plugs are neatly tucked away under plastic trims so as not to be seen or exposed to damage. Reinstall remaining plastic	Insert foam	
Reinstall remaining plastic	Step 18	cables and connectors/plugs are neatly tucked away under plastic trims so as
• .	Reinstall	not to be seen or exposed to damage.
• .	remaining plastic	
	• .	

Step 19	Reinstall rear middle seat belt bracket and fix with previously removed retaining bolt as in step 1.
Reinstall middle rear seat belt	CAUTION: ENSURE THAT THE REAR MIDDLE SEAT BELT BRACKET BOLT IS CORRECTLY TENSIONED AS PER VEHICLES MANUFACTURERS SPECIFICATIONS.
	Reconnect the electrical plug previously removed.
	Reinsert all rear seat belt clasps back into the elastic retainers.

Operation

- Once the DES™ Power Unit is installed as per instructions, turn vehicles ignition to the on position and check the charging indication light is illuminated on the Redarc™ charger
- Check the Victron Smart battery monitor to ensure the monitor displays
- Set battery low-capacity levels on the Victron battery monitor as per instructions
- Check operation of 12v devices connected to the DES™ Power Unit
- Check the voltage usage of attached 12v appliance through the Victron battery monitor

Maintenance

It is important to ensure that your DES™ Power Unit is operating correctly before you set out. The following should be checked, along with standard maintenance, immediately after installation (to be done by a qualified Auto-Electrician)

- Test the installation/vehicle wiring. Testing your DES[™] Power Unit wiring is best done by connecting test light. (max 21W filament globe) checking all outlets and electrical connectors.
- Check all the Blade fuses and Midi fuses are in operational condition.
- Check all power outlet connectors for damage or distortion.
- Check battery levels.
- Check batteries are charging when vehicle is running, displayed on the Redarc[™] Charger display panel.
- Check all fasteners are secured and in position.
- Wipe away any dust or dirt build up with a dry cloth.
- Check battery levels through Victron monitor when system is in constant use. Charge batteries or disconnect devices accordingly.

Frequently Asked Questions

A red indication light is illuminated on the blade fuse holder

This indicates the corresponding fuse has blown and requires replacement with the same size and amperage fuse. Check 12v device attached to corresponding outlet for fault.

The 12v device will not power up.

Check wiring for damage or pinches, check connection plugs are firmly connected, check corresponding fuse condition.

No lights are displaying on the Redarc™ indication panel when vehicles ignition is on.

Check the positive and negative connections to the vehicles start battery. Inspect the 60 Amp fuse condition near the vehicles start battery on Cable A positive cable. Check the black fuse holder panel for any broken fuses. Replace any broken fuses once units cable work has been checked for damage.

No display is showing on the Victron™ battery monitor.

Check that both batteries 50Amp Anderson connections are firmly connected.

Can I put the DES™ Power Unit into another vehicle?

Yes, if the vehicle is match with the models listed in the Specifications table.

Can I connect a device with higher amperage requirements that are more than the maximum amperage allowance labelled on the power outlet cables?

No, this will cause damage to the DES™ Power Unit or device.

Can I connect 240v inverter to the DES™ Power Unit?

Yes, if the inverters power supply requirements don't exceed the maximum amperage of the labelled power outlet.

Warranty

In the unlikely event that a technical issue arises with a DES™ Power Unit, customers are encouraged in the first instance to contact SJM OFFROAD Pty Ltd via email info@simoffroad.com.au for diagnostic purposes and product support.

The DES™ Power Unit comes with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the good repaired or replaced if the goods fault to be of acceptable quality and the failure does not amount to a major failure.

The benefits of this Warranty are in addition to other rights and remedies available at law in respect of the Products and shall not derogate from any applicable mandatory statutory provisions or rights under the Australian Consumer Law.

DES™ Power Unit trading as DES offers a warranty in respect of its product where the product has been purchased from SJM OFFROAD as an authorised distributor, on the terms and conditions, and for the duration outlined below in this document

- In this Warranty, the term Products means:
 - arrany, meterin Products means:
 all products manifactured or supplied by DES™ (excluding 12v BCDC charger, Lithium Batteries and Battery Monitor which
 are covered by the components manufactures warranty) from the time of purchase of the DES™ Power Unit.
 Any component of or accessory for any product in dause 1.1 manufactured or supplied by DES™.

Offer and duration of product warranties

Exclusion and limitations

- DESTM warrants that its Product will be free, under normal application, installation use and service conditions, from defects in materials and workmanship affecting normal use, for **2 years** from the date of purchase (**Warranty period**)
 Where a DES™ Power Unit malfunctions or becomes inoperative during the Warranty Period, due to a defect in materials or
- workmanship, as determined by SJM OFFROAD Pty Ltd, then subject to further rights conferred by the Australian Consumer Law on the Purchaser, DES™ will, in exercise of its sole discretion, either
 - Repair the defective Product; 3.1
 - Replace the defective Product; or 3.2
 - Provide a refund to the Purchaser for the purchase price paid for the defective Product, without charge to the Purchaser
- The warranty given by DES™ in clause 3 covers the reasonable costs of delivery and installation of any repaired or replaced Products or components of Products to the Purchaser's usual residential address notified to DES™, together with the reasonable costs of removal and return of any Product determined by DES™ determined to be defective.
- If the Purchaser incurs expenses of the nature referred to in clause 4 in the context of making a claim pursuant to this Warranty that is accepted by DES™, the Purchaser will be entitled to claim for reimbursement of those expenses which DES™ determines, in exercise of its sole discretion, to be reasonably incurred, provided that the claim is notified to DES™ via SJM OFFROAD Pty Ltd in writing at the postal address PO Box 246, Glass House Mountains Q 4518 or email info@sjmoffroad.com.au and includes
 - Details of the relevant expenses incurred by the Purchaser; and Proof of the relevant expenses having been incurred by the Purchaser

- This Warranty will not apply to, or include any defect, damage, fault, failure or malfunction of a Product, which DES™ determines, in exercise of its sole discretion, to be due to:
 - Normal wear and tear or exposure to weather conditions over time;
 - Accident, misuse, abuse, negligence, vandalism, alteration or modification;
 Non-observance of any of the instructions supplied by DES™, including instructions concerning installation, configuring, 6.2

 - connecting, commissioning, use or application of the Product, including without limitation choice of location
 - Failure to ensure proper maintenance of the Product strictly in accordance with DES™ instructions or failure to ensure proper
 - maintenance of any associated equipment or machinery; Repairs to the Product that are not strictly in accordance with DES™ instructions
 - Installation, repairs or maintenance of the Product by, or under the supervision of, a person who is not a qualified auto electrician or technician, or if non-genuine or non-approved parts have been fitted; 66
 - 6.7 Faulty power supply, power failure, electrical spikes or surges, lightning, flood, storm, hail, extreme heat, fire or other occurrence outside of the control of DES™;
 - Use other than for any reasonable purpose for which the Product was manufactured;
 - Any indirect or incidental damage of whatever nature outside the control of DEST
 - Warranty claims in respect of a Product must be made in writing to DES™ via SJM OFFROAD Pty Ltd in writing at the postal address PO Box 246, Glass House Mountains Q 4518 or email info@sir Such claims must include the following:
 - Details of the alleged defect or fault and the circumstances surrounding the defect or fault;
 - Evidence of the claim, including photographs of the Product (where the subject of the claim is capable of being photographed);
 - The serial number of the Product, specified on the label affixed to the Product; and Proof of purchase documentation for the Product from the authorised distributor of DES™
 - The return of any Product without the prior written instructions of DES™ will not be accepted.
- Without limiting any other clause in this Warranty, DES™ has the right to reject any Warranty claim made by a Purchaser pursuant to this Warranty where:
 - The Purchaser does not notify DES™ via SJM OFFROAD Pty Ltd in writing of a Warranty claim within the Warranty Period;

- The Purchaser does not notify DES™ via SJM OFFROAD Ptv Ltd in writing of a Warranty claim within 1 month of becoming 8.2 aware of the relevant circumstances giving rise to the claim, so that any further problems with the Product are minimised;
- The serial number of the Product has been altered, removed or made illegible without the written authority of DES™
- The Purchaser is unable to provide proof of purchase documentation in accordance with clause 7.4 or evidence that the Product was properly installed and removed (if relevant), and that proper maintenance has been performed on the Product. Product was problemy instanted and refunctive (it relevantly, and total proper maintenance has been perioritied on the Product, by, or under the supervision of, a qualified auto electrician or technician, in accordance with the instruction of DES™ If the Product is found to be working satisfactorily on return to DES™ via SJM OFFROAD Pty Ltd or upon investigation by DES™ via
- a SIM OFFROAD Pty Ltd, the Purchaser must pay DES™ via SIM OFFROAD Pty Ltd's reasonable costs of testing and investigating the Product in addition to shipping and transcortation charges. Where DES™ is SIM OFFROAD Pty Ltd is in possession of the Product. the Product will be returned to the Purchaser on receipt of the amount charged.
- 10
- the Product will be returned to the Pulchaiser on receipt or the amount charged.

 Any replaced Products or components of Products shall become their property of DES™ via SJM OFFROAD Pty Ltd

 DES™ may, in exercise of its sole discretion, deliver another type of Product of component of a Product (different in colour, weight, brand and/or other specification) in fullfilling its obligations under this Warrany, in the event that DES™ has discontinued manufacturing or supplying the relevant Product or component at the time of the Warranty claim, or where such Product or component is superior to that originally purchased by the Purchaser

- If the Purchaser acquired a Product for the purpose of resupply, then this Warranty shall not apply to that Product.
- In particular, the sale of a Product via an online auction, online store or other internet website by a party that is not an authorised distributor or reseller of the Product will be deemed to be a resupply within the meaning of the Australian Consumer Law and will render this Warranty void, as DES™ has no control over the storage, handling, quality or safety of Products sold by such persons.
- A Purchaser shall only be entitled to the benefit of this Warranty after all amounts owing in respect of the Product have been paid.
- While DES™ warrants that the Product will be free from defects in materials and workmanship in the circumstances set out in this Warranty, to the maximum extent permitted by law DES™ does not warrant that the operation of the Product will be uninterrupted or
- 16 To the maximum extent permitted by law, DES™ via SJM OFFROAD Pty Ltd determination of the existence of any defect and the cause of any defect will be conclusive.

 Spare parts or materials for the Product are guaranteed to be available for a period of at least 2 years after purchase of the Product.
- 17
- The agents, officers and employees of any distributor or reseller of the Product and of DES™ are not authorised to vary or extend the terms of this Warranty.
- DES™ shall not be responsible or liable to the Customer or any third party in connection with any non-performance or delay in performance of any terms and conditions of this Warranty, due to acts of God, war, riots, strikes, warlike conditions, plague or other epidemic, fire, flood, blizzard, hurricane, changes of public policies, terrorism and other events which are beyond the control of DES™ In such circumstances, DES™ may suspend performance of this Warranty without liability for the period of the delay reasonably attributable to such causes
- 20 If a clause or part of a clause in this Warranty can be read in a way that makes it illegal, unenforceable or invalid, but can also be read in a way that makes it legal, enforceable and valid, it must be read in the latter way. If any clause or part of a clause in this Warranty is illegal, unenforceable or invalid, that clause or part is to be treated as removed from this Warranty, but the rest of this Warranty is not affected.

<u>Notes</u>

PROUDLY DISTRIBUTED BY





Contact Us

Phone: 0417 829 742

Email: info@sjmoffroad.com.au Web: <u>www.sjmoffroad.com.au</u>

Copyright © 2021 DES™ via SJM OFFROAD Pty Ltd. All rights reserved.